Subject: Parts Change Information

A4CL Model: M6530cdn, M6535cidn, P7040cdn, P6130cdn, P6035cdn, FS-C2026MFP, FS-C2126MFP, FS-C2026MFP+, FS-C2126MFP+, FS-C5150DN, FS-C5250DN, FS-C5100DN, FS-C5300DN, FS-C5350DN, FS-C5400DN, PF-5100, MS-5100, PF-530, PF-520, PF-510, PF-500, PF-120, PF-100

Subject details: Refer to the last page for the affected model list of the enhancement unit or the option.

Revised contents | Ver.04 | Upgrade: The contents of Ver.04 are newly added. Accordingly, the contents in the cover (from Subject to Index) are added and corrected and the layout is changed.

Index:

(Ver.04)

Page 3 Changing the packing of the primary transfer unit for service
M6535cidn, M6035cidn, M6530cdn, M6030cdn, P6130cdn, P6035cdn

Page 3 Changing the retard roller
M6535cidn, M6035cidn, M6530cdn, M6030cdn, P7040cdn, P6130cdn, P6035cdn

Page 4 Common use of the part
(Changing the drive gears in the DP feed holder)
M6535cidn, M6035cidn

Page 4 Changing the speaker
FS-C2126MFP, FS-C2126MFP+, M6526cdn

Page 4 (For KDKR) Revising the model name label for bundling
M6535cidn, M6530cdn, P6130cdn, P6035cdn

Page 5 (For KDA 220V)
Not bundling the operation labels in French / Portuguese
M6535cidn, M6035cidn, M6030cdn, P7040cdn, P6130cdn, P6035cdn

Page 6 (For the KDAS managed area)
Support for the customs clearance to comply with the new India safety standards (Change of the cover used for the main unit production and the outer carton)
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Index:

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M6535cidn, M6035cidn, M6530cdn, M6030cdn, P6130cdn, P6035cdn

Page 8  Common use of the parts (Holders in the paper feed drive unit)
M6535cidn, M6035cidn, M6530cdn, M6030cdn, P6130cdn, P6035cdn

Page 9  Common use of the part (BRACKET FRONT HV)
M6535cidn, M6035cidn, M6530cdn, M6030cdn, P6130cdn, P6035cdn

Page 9  Common use of the part (FRAME FEED)
M6535cidn, M6035cidn, M6530cdn, M6030cdn, P6130cdn, P6035cdn

Page 10 Common use of the part (COVER TOP)
P6035cdn

Page 11 Changing the PF frame and the ground spring
PF-5100

Page 12 (Except South America) Revising the safety guide
M6030cdn, M6035cdn, M6035cidn, M6535cidn, P6130cdn, P6035cdn

Page 12 Improving the securing margin of SPRING ACTUATOR
in the primary paper feed section
M6030cdn, M6035cdn, M6030cdn, M6035cdn, P6130cdn, P6035cdn, FS-C2026MFP, FS-C2126MFP, FS-C2026MFP+, FS-C2126MFP+, FS-C2526MFP, FS-C2626MFP, FS-C5150DN, FS-C5250DN, M6526cdn, M6026cdn, M5526cidn, M6026cidn, P6026cdn, P6021cdn, TASKalfa 265ci, TASKalfa 266ci

Page 13 Parts number information
(Registering the relay PWB as the service part)
FS-C5150DN, FS-C5250DN, P6026cdn, P6021cdn
Subject: Changing the packing of the primary transfer unit for service
Model: M6535cdn, M6035cdn, M6530cdn, M6030cdn, P6130cdn, P6035cdn
Implementation: From the available timing of the October 2015 production

The vacuum packing is applied to the primary transfer unit for service to keep the function after the long-term storage. The part numbers (302NR9306_/302NR9K06_) remain unchanged with this change.

(Old packing)

The unit is put inside the plastic case, and the leaflet instructing the MK kit handling is put onto its topside. Then, the entire plastic case with the leaflet is wrapped by the plastic sheet.

(New packing)

The leaflet is put on the unit inside the plastic case and the entire unit is inserted into the plastic bag. Then, the vacuum packing is applied.

Subject: Changing the retard roller
Model: M6535cdn, M6035cdn, M6530cdn, M6030cdn, P7040cdn, P6130cdn, P6035cdn
Implementation: P7040cdn: Since the first mass-production Others: From the available timing of the December 2015 production

The vendor of the retard roller is changed to stabilize the part quality.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>302NT94060</td>
<td>302NT94061</td>
<td>PARTS RETARD ASSY SP</td>
<td>1</td>
<td>O</td>
<td>O</td>
</tr>
<tr>
<td>2</td>
<td>302NG94110</td>
<td>302F909171</td>
<td>+RETARD ROLLER ASSY</td>
<td>1</td>
<td>O</td>
<td>O       *1</td>
</tr>
</tbody>
</table>

*1: (Old part name of No.2) PARTS ROLLER RETARD ASSY SP
Subject: Common use of the part (Changing the drive gears in the DP feed holder)
Model: M6535cidn, M6035cidn
Implementation: After using up the old stock

The material and the exterior color of 3 drive gears in the DP feed holder are changed for common use of the parts. (Exterior color is changed from white to black.)

The part number of PARTS DP ASSY SP remains unchanged since the new and old parts are equal in function.

[DP feed section]

Subject: Changing the speaker
Model: FS-C2126MFP, FS-C2126MFP+, M6526cdn
Implementation: After using up the old stock

The speaker is changed for the part procurement reason in vendor. (The new and old parts are equal in function.)

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Qty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>302KX45010</td>
<td>302KW94190</td>
<td>PARTS SPEAKER SP</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
</tbody>
</table>

Subject: (For KDKR) Revising the model name label for bundling
Model: M6535cidn, M6530cdn, P6130cdn, P6035cdn
Implementation: From the October 2015 production

Unnecessary indication "-" is deleted from the model name label for the government that is bundled in the main unit. The following is for P6130cdn. (The content of changes are common with all the labels.)

(Before) ECOSYS P6130cdn-G

(After) ECOSYS P6130cdnG
Subject: (For KDA 220V) Not bundling the operation labels in French / Portuguese

Model: M6535cdn, M6035cdn, M6030cdn, P7040cdn, P6130cdn, P6035cdn

Implementation:
P7040cdn, P6035cdn: From the first mass-production
Other models: After using up the old stock

Unnecessary operation labels in French / Portuguese are not bundled.
(From now on, the Spanish operation label is affixed on the South American models, and the English operation label is bundled.)

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>302NM05390</td>
<td>2NM05390</td>
<td>LABEL OPERATION LEFT FRA</td>
<td>1</td>
<td>O</td>
<td>M6535cdn</td>
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<tr>
<td>2</td>
<td>302NM05420</td>
<td>2NM05420</td>
<td>LABEL OPERATION LEFT POR</td>
<td>1</td>
<td>O</td>
<td>M6535cdn</td>
</tr>
<tr>
<td>3</td>
<td>302NM05460</td>
<td>2NM05460</td>
<td>LABEL OPERATION RIGHT FRA</td>
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<td>O</td>
<td>M6535cdn</td>
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<td>4</td>
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<td>2NM05490</td>
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<td>M6535cdn</td>
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<tr>
<td>5</td>
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<td>2NY05050</td>
<td>LABEL OPERATION LEFT 3IN1 FRA</td>
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<td>O</td>
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<tr>
<td>6</td>
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<td>2NY05080</td>
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<td>O</td>
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<tr>
<td>7</td>
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<td>2NY05160</td>
<td>LABEL OPERATION RIGHT 3IN1 FRA</td>
<td>1</td>
<td>O</td>
<td>M6535cdn</td>
</tr>
<tr>
<td>8</td>
<td>302NY05190</td>
<td>2NY05190</td>
<td>LABEL OPERATION RIGHT 3IN1 POR</td>
<td>1</td>
<td>O</td>
<td>M6535cdn</td>
</tr>
<tr>
<td>9</td>
<td>302NV05050</td>
<td>2NV05050</td>
<td>SHEET OPE FRA</td>
<td>1</td>
<td>O</td>
<td>M6530cdn</td>
</tr>
<tr>
<td>10</td>
<td>302NV05080</td>
<td>2NV05080</td>
<td>SHEET OPE POR</td>
<td>1</td>
<td>O</td>
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<tr>
<td>11</td>
<td>302NR05230</td>
<td>2NR05230</td>
<td>SHEET OPE FRA</td>
<td>1</td>
<td>O</td>
<td>P6130cdn</td>
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<tr>
<td>12</td>
<td>302NR05260</td>
<td>2NR05260</td>
<td>SHEET OPE POR</td>
<td>1</td>
<td>O</td>
<td>P6130cdn</td>
</tr>
<tr>
<td>13</td>
<td>302NS05230</td>
<td>2NS05230</td>
<td>SHEET OPE FRA</td>
<td>1</td>
<td>O</td>
<td>P7040cdn</td>
</tr>
<tr>
<td>14</td>
<td>302NS05260</td>
<td>2NS05260</td>
<td>SHEET OPE POR</td>
<td>1</td>
<td>O</td>
<td>P7040cdn</td>
</tr>
</tbody>
</table>

KYOCERA Document Solutions Inc.
**Service Bulletin**

**[Parts Change Information]**

Ref. No. **A4CL-2015 (F036)**

<Date>  December 28, 2015

(Ver.04-P4; 2015/12)

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**Subject:**

(For the KDAS managed area*) Support for the customs clearance to comply with the new India safety standards (Change of the cover used for the main unit production and the outer carton)

**Model:** M6530cdn, M6030cdn, P6130cdn, P6035cdn

**Implementation:** From the October 2015 production

* This information affects the models with the item code "110***3AX" (Except KDKR, KDTW and Philcopy).

For supporting the customs clearance to comply with the new India safety standards, the certification No. of the India safety standards are printed on the cover used for the main unit production, that is with the rating label, and the outer carton for the main unit.

As for the cover (302NV9407) for service, the above certification No. is not printed as before.

---

(For P6130cdn)

**[Cover used for the main unit production (Note)]**

(Machine rear side)

- Self Declaration - Conforming to IS 13252(Part1):2010, R-41000116

**[Outer carton for the main unit]**

(2 positions)

- Self Declaration - Conforming to IS 13252(Part1):2010, R-41000116

(Note) This change is applied to the cover used for the main unit production only. The conventional cover without the certification No. continues to be supplied as service parts.

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N00087027; N00087059_A4CL_IPCI No.000088

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KYOCERA Document Solutions Inc.
Subject: Changing GUIDE CASSETTE LEFT
Model: M6535cdn, M6035cdn, M6530cdn, M6030cdn, P6130cdn, P6035cdn
Implementation: From the available timing of the June 2015 production

The fixing pin (New No.3) and a spacer (not supplied part) have been used at the machine front side of GUIDE CASSETTE LEFT (No.1, 2) since the first mass-production. This time, the following are changed to secure the margin for the dimensions and ease the assembly work.

[Contents of changes]
1. The pin insertion hole of GUIDE CASSETTE LEFT (No.1, 2) is changed from the round hole with diameter 4mm to the oval hole with diameter 4.04mmx5mm.
2. The thickness of the pin insertion hole is thickened with 0.2mm, and the spacer (thickness is 0.25mm) is removed.

![Diagram of GUIDE CASSETTE L (No.1, 2)]

Note: The figure indicates the guide for the MFP models (No.1)

Pin insertion hole: The diameter and the thickness are changed.

Fixing pin (New No.3: It has been used since the first mass-production.)

Spacer (not supplied part): It is removed with this change.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q’ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>302NR02190</td>
<td>302NR02191</td>
<td>GUIDE CASSETTE LEFT</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
<tr>
<td>2</td>
<td>302NS02190</td>
<td>302NS02191</td>
<td>GUIDE CASSETTE LEFT</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
<tr>
<td>3</td>
<td>7BB700308H</td>
<td>3MH04040</td>
<td>PIN COVER</td>
<td>1</td>
<td>1</td>
<td>X</td>
</tr>
</tbody>
</table>

Note: Use the new part in the 40ppm printer of the same series model. (The new part will be used from the first mass-production.)

*1: The fixing pin (New No.3) has been used since the first mass-production, however it was not indicated on the first issue of the Parts Lists for M6535cdn series models and the P6130cdn series models. Thus, its part number is indicated on the above parts table this time. There is no part change with this change.

*2: [Part name of the old No.3] +BIND T.T S SCREW 3X8 SR
### Subject:
Common use of the parts (Holder in the paper feed drive unit)

### Model:
M6535cidn, M6035cidn, M6530cdn, M6030cdn, P6130cdn, P6035cdn

### Implementation:
From the available timing of the August 2015 production

The shapes of the parts where Holder A and Holder B are fitted in the paper feed drive unit (No.1 and 302NR9426_ [Note]) are changed for common use of the parts.

### Table: Parts Change Information

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>302NT94080</td>
<td>302NT94081</td>
<td>PARTS FEED DRIVE ASSY SP</td>
<td>1</td>
<td>O</td>
<td>P6035cdn</td>
</tr>
</tbody>
</table>

### Remarks:
- No: 00085737  A4CL_IPCI No.000071

**Note:**
- The part number of the paper feed drive unit for the MFP models and P6130cdn (302NR9426_) remains unchanged with this change.
- *1: Use the new part in the 40ppm printer of the same series model.
- (The new part will be used from the first mass-production.)
Subject: Common use of the part (BRACKET FRONT HV)

Model: M6535cdn, M6035cdn, M6530cdn, M6030cdn, P6130cdn, P6035cdn

Implementation: After using up the old stock

The hook is removed from BRACKET FRONT HV (No.1) for common use of the part.

![Diagram of BRACKET FRONT HV](Before)

![Diagram of BRACKET FRONT HV](After)

![Diagram of Frame Feed](Before)

![Diagram of Frame Feed](After)

**Table: Parts Change Information**

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatiblity</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>302NR39010</td>
<td>302NR39011</td>
<td>BRACKET FRONT HV</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
</tbody>
</table>

**Note:** Use the new part in the 40ppm printer of the same series model.
(The new part will be used from the first mass-production.)

N00084521 A4CL_IPCI No.000072

Subject: Common use of the part (FRAME FEED)

Model: M6535cdn, M6035cdn, M6530cdn, M6030cdn, P6130cdn, P6035cdn

Implementation: After using up the old stock

The shape of FRAME FEED (No.1) is changed for common use of the part.

![Diagram of Frame Feed](Before)

![Diagram of Frame Feed](After)

**Table: Parts Change Information**

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatiblity</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>302NR06510</td>
<td>302NR06511</td>
<td>FRAME FEED</td>
<td>1</td>
<td>1</td>
<td>O</td>
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</tbody>
</table>

**Note:** Use the new part in the 40ppm printer of the same series model.
(The new part will be used from the first mass-production.)

N00085317 A4CL_IPCI No.000073
Subject: Common use of the part (COVER TOP)
Model: P6035cdn
Implementation: After using up the old stock

The shape of COVER TOP (No.1) is changed for common use of the part.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Qty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>302NS04010</td>
<td>302NS04011</td>
<td>COVER TOP</td>
<td>1</td>
<td>O</td>
<td>O</td>
</tr>
</tbody>
</table>

Note: Use the new part in the 40ppm printer of the same series model.
(The new part will be used from the first mass-production.)
Subject: Changing the PF frame and the ground spring
Model: PF-5100
Implementation: From the available timing of the July 2015 production

The shapes of the PF frame and the ground spring contacting the bottom frame of the upper optional paper feeder are changed to ease the setup work.
The ground spring is not a service part.
(It was indicated on the Fig.1 illustration of the first issue of Parts List as Ref No.503.)

The shape and position of the hole where the contact part of the ground spring bumps are changed.
(The shape of the PF frame is also changed.)
Service Bulletin [Parts Change Information]  
Ref. No. A4CL-2015 (F036)

(Part No.: 2015/5)

Subject: (Except South America*) Revising the safety guide
Model: M6030cdn, M6530cdn, M6035cidn, M6535cidn, P6130cdn, P6035cdn
Implementation: After using up the old stock

*The models for South America support this change from the first-mass production.

The humidity of the installation environment indicated on the back page of the safety guide is corrected as below.
(Before) 15~80%
(After) 10~80%

Subject: Improving the securing margin of SPRING ACTUATOR in the primary paper feed section
Model: M6030cdn, M6530cdn, M6035cidn, M6535cidn, P6130cdn, P6035cdn, FS-C2026MFP, FS-C2126MFP, FS-C2026MFP+, FS-C2126MFP+, FS-C2526MFP, FS-C2626MFP, FS-C5150DN, FS-C5250DN, M6526cdn, M6026cdn, M6526cidn, M6026cidn, P6026cdn, P6021cdn, TASKalfa 265ci, TASKalfa 266ci
Implementation: M6030cdn, M6530cdn, M6035cidn, M6535cidn, P6130cdn, P6035cdn: From the first mass-production
Other than the above models: From the April, 2015 production

The securing margin of SPRING ACTUATOR (No.1) in the primary paper feed section when inserting the cassette strongly is improved by changing the shape of the SPRING. With this change, the length for hooking with the GUIDE PICK HOLDER (302KV0603_) of the SPRING increases from 2mm to 5mm.

[Edge of the GUIDE PICK HOLDER in the primary paper feed section]
(The following are the views from the machine left side.)
(Before) [Old SPRING (No.1)]
(After) [New SPRING (No.1)]

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty Old</th>
<th>Q'ty New</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>302KV06350</td>
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<td>SPRING ACTUATOR</td>
<td>1</td>
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<td>O</td>
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</tr>
</tbody>
</table>

N00084216 A4CL_IPCI No.000043

KYOCERA Document Solutions Inc.
Subject: Parts number information (Registering the relay PWB as the service part)
Model: FS-C5150DN, FS-C5250DN, P6026cdn, P6021cdn
Implementation: There is no change at the factory because this is to inform the part number

The relay PWB (No.1) is registered as the service part due to a request from a sales company.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>302KV94510</td>
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<td>PARTS PWB ASSY CONNECT A SP</td>
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</tr>
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</table>

N00083000  A4CL_IPCI No.000022
## Service Bulletin

**Ref. No.** A4CL-2015 (F036)  
**<Date>** December 28, 2015

### [Affected Model list]

<table>
<thead>
<tr>
<th>Item</th>
<th>Affected Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>PF-530</td>
<td>FS-C2026MFP, FS-C2126MFP, FS-C5150DN, FS-C5250DN, FS-C2026MFP+, FS-C2126MFP+, FS-C2526MFP, FS-C2626MFP, TASKalfa 265ci, P6021cdn, P6026cdn, M6026cdn, M6526cdn, M6026cdn, M6526cdn, TASKalfa 266ci</td>
</tr>
<tr>
<td>PF-520</td>
<td>FS-C2026MFP, FS-C2126MFP, FS-C5150DN, FS-C5250DN, FS-C2026MFP+, FS-C2126MFP+, FS-C2526MFP, FS-C2626MFP, TASKalfa 265ci, P6021cdn, P6026cdn, M6026cdn, M6526cdn, M6026cdn, M6526cdn, M6026cdn, M6526cdn, TASKalfa 266ci</td>
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<tr>
<td>PF-510</td>
<td>FS-C5100DN, FS-C5200DN, FS-C5300DN, FS-C5350DN, FS-C5400DN, P6030cdn, P7035cdn</td>
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<tr>
<td>PF-500</td>
<td>FS-C5100DN, FS-C5200DN, FS-C5300DN, FS-C5350DN, FS-C5400DN, P6030cdn, P7035cdn</td>
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</table>