**Service Bulletin**

Ref. No. A4BW-2016 (G043)  
<Date> July 21, 2016

### Subject: Parts Change Information

| A4BW Model: | FS-1024MFP, FS-1124MFP,  
| | FS-1028MFP/KM-2810, FS-1128MFP/KM-2820,  
| | FS-1028MFP/DP, FS-1128MFP/SP,  
| | FS-1030MFP, FS-1030MFP/DP, FS-1035MFP/DP, FS-1035MFP/L,  
| | FS-1035MFP/SP, FS-1130MFP, FS-1130MFP/SP, FS-1135MFP,  
| | FS-1135MFP/L, FS-1135MFP/SP, M2030dn, M2030dn/PN, M2035dn, M2035dn/L, M2530dn, M2535dn/L,  
| | FS-1110, FS-1120D, FS-1320D, FS-1370DN, P2035d, P2135d, P2135dn,  
| | FS-1040/1041, FS-1060DN/1061DN, FS-1020MFP/1220MFP,  
| | FS-1025MFP, FS-1125MFP/1325MFP, FS-1120MFP/1320MFP, P1025d, P1025, M1520h, M1025d/PN, M1025,  
| | --- All models |

### Subject details:

Refer to the [last page](#) for the affected model list of the enhancement unit or the option.

### Revised contents

| Ver.02 | Upgrade: The contents of Ver.02 are newly added. Accordingly, the contents in the cover (from Subject to Index) are added and corrected and the layout is changed. |

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**Page 4** Stabilizing the fusing performance  
FS-4300DN, FS-4200DN, FS-4100DN, M3560idn, M3550idn

**Page 5** Notice of the exterior change (Affixing the sponges on COVER LEFT UP)  
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**Page 6** Changing the DU actuator  
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FS-1120MFP/FS-1320MFP, FS-1025MFP, FS-1025MFP/FS-1325MFP

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FS-1030MFP/DP, FS-1130MFP, FS-1130MFP/SP, FS-1035MFP/DP,  
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**Page 10 Easy parts procurement**  
All models (Ver.01)

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FS-1028MFP/KM-2810, FS-1128MFP/KM-2820,  
FS-1028MFP/DP, FS-1128MFP/SP
# Service Bulletin

**[Parts Change Information]**

**Reference No.:** A4BW-2016 (G043)  
**Date:** July 21, 2016

## Subject:
Changing grounding of the eject motor  
(Removing the ground wire and adding the ground plate)

## Model:
FS-4300DN, FS-4200DN, FS-4100DN, FS-2100DN, FS-2100D

## Implementation:
From August 2013 production  
(KDTW models apply this change since the first mass-production.)

Grounding of the eject motor is changed for easy work when detaching and reattaching the eject motor.

- **Before:** The ground wire (X) is fixed with screws to connect between the main unit right frame and the eject motor.
- **After:** The ground plate (Y) is fixed with a screw where the eject motor is attached to the main unit left frame.

Accordingly, the ground wire (X) is removed and the ground plate (Y) is added.

### Before

[Machine right side without the top cover assy]

The ground wire (X) is fixed with screws to connect between the main unit right frame and the eject motor.

**Eject motor (302F94413_)

### After

[Machine left side without the exterior covers]

The ground plate (Y) is fixed with a screw where the eject motor is attached to the main unit right frame.

**Eject motor (302F94413_)**
**Service Bulletin**

**[Parts Change Information]**

**Ref. No.** A4BW-2016 (G043)  
<Date> July 21, 2016

**Subject:** Stabilizing the fusing performance

**Model:** FS-4300DN, FS-4200DN, FS-4100DN, M3560idn, M3550idn

**Implementation:** From the available timing of April 2016 production

The fuser pressure balance between the machine left and right side of the fuser unit is equalized for stabilizing the fusing performance.

1. The shape of the fuser lower frame is changed to heighten the fulcrum part (B) for the pressure plate (A) at the machine right side by 0.7mm.
2. The tempering time of the pressure spring (C) at the machine right side is extended.
3. The stop ring (D) at the machine right end of the heat roller is changed according to above change 1, 2.

**Note:** Change 1-3 cannot be identified from the exterior of the fuser unit.

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**[Fuser unit]**

(Cross section view of where the pressure plate / spring are attached.)

---

### Parts Change Information

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Qty</th>
<th>Compatibility</th>
<th>Remarks</th>
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<td>FK-3130(BR)</td>
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<td>O</td>
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</table>

*1: 120V (Except for M3560idn and M3550idn for KDBR)  
*2: M3560idn and M3550idn for KDBR

No0089447; No0089922; A4BW_IPCI No.000126

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**KYOCERA Document Solutions Inc.**
Service Bulletin

[Parts Change Information]

Subject: Notice of the exterior change (Affixing the sponges on COVER LEFT UP)

Model: FS-4300DN, FS-4200DN, FS-4100DN, FS-2100DN, FS-2100D, M3560idn, M3550idn, M3540idn, M3040idn, M3540dn, M3040dn, P4040dn, P4035dn

Implementation: From the available timing of January 2016 production

The sponges are affixed on COVER LEFT UP (302LV04040 / 3V2NM0407_/ 3V2NX0405_) for common use of the part.

Note: These sponges do not need to be affixed on COVER LEFT UP after replacing with the new COVER in field.

Subject: (For 120V) Changing the LVU

Model: P4040dn, FS-4300DN, FS-4200DN, FS-4100DN, M3560idn, M3550idn

Implementation: After using up the old stock

The fuse rating for the heater line on the LVU (No.1) is changed from 16A to 20A for common use of the part.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Old Q'ty</th>
<th>New Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
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</table>

Note: Be sure to use the new LVU for P4040dn for KDTW and P4035dn.

KYOCERA Document Solutions Inc.
Subject: Changing the DU actuator

Model: P4040dn, P4035dn

Implementation: After using up the old stock

The DU actuator (No.1) is changed for the parts management reason. The new and old shapes are similar, though 2 identification ribs are applied for identify this and the DU actuator for other models.

[New DU actuator (No.1)]

No. | Old Part No. | New Part No. | Description | Q'ty | Compatibility | Remarks |
--- | --- | --- | --- | --- | --- | --- |
1 | 302LV24110 | 3V2P724370 | ACTUATOR DU | 1 | O | O |

*1: Although the old DU actuator was shared with FS-4300DN series models, the different DU actuators are currently used depending on the models since the change issued on service bulletin No. 2LV-0072 (G033).

Pay an attention to the part No. when ordering the DU actuator.

<Reference> FS-4300DN series models: Old No.1 -> 302LV9454_ (PARTS ACTUATOR DU SET SP)

Subject: Changing the contact glass

Model: M1025, M1025d/PN, M1520h, FS-1020MFP/FS-1220MFP, FS-1120MFP/FS-1320MFP, FS-1025MFP, FS-1125MFP/FS-1325MFP

Implementation: After using up the old stock

The contact glass is changed for easy part procurement. (The new and old parts are similar.)

No. | Old Part No. | New Part No. | Description | Q'ty | Compatibility | Remarks |
--- | --- | --- | --- | --- | --- | --- |
1 | 302M417030 | 302M417050 | CONTACT-GLASS | 1 | O | O |

KYOCERA Document Solutions Inc.
Subject: (Other than KDCN) Common use of the part (Changing SHAFT FEED as service part)


Implementation: After using up the old stock

The cut-out is added to the machine right end of SHAFT FEED (No.1) as service part for common use of the part.
The shape of SHAFT FEED assembled in the main unit at factory remains unchanged.

![Diagram of SHAFT FEED](image)

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
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Note: The above part table indicates the old part No. of SHAFT FEED (No.1) since the old parts were provided for each sales company though the old part No. is not described on the latest Parts List (Printer models: Rev.05 / MFP models: Rev.04) as of July 2016.

Subject: Part Number Information (PARTS PWB ASSY KEY LEFT SP)

Model: FS-3540MFP

Implementation: This is to inform the service part.

PARTS PWB ASSY KEY LEFT SP (No.2) is registered as service part due to the requests from the sales companies. This is a component part of PARTS OPERATION UNIT SP (No.1).

![Diagram of PARTS PWB ASSY KEY LEFT SP](image)

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
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</table>

*"* mark at the beginning of the part name means it is a component part.

N00089744  A4BW_ICPI No.000123

KYOCERA Document Solutions Inc.
Subject: Changing the press roller


Implementation:
• Main units: Not produced currently.
• Service part: Planned from June 2016

* As for FS-1100 and FS-1300D, this change affects KDCN and KDID models only.
(Other part is used in other models than KDCN / KDID.)

The press roller (No.1) is changed for common use of the part. The part No. of the fuser units remains unchanged with this change.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
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The rib is applied.

Subject: Common use of the part (Changing COVER REAR UP)

Model: FS-2100D, FS-2100D, M3540idn, M3040idn, M3540dn, M3040dn

Implementation: After using up the old stock

A rib is applied to COVER REAR UP (No.1) for common use of the part.

[New COVER REAR UP (No.1)]

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
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</tbody>
</table>

Note: Use the new part in the next development models.

N00091331; N00090573   A4BW_IPCI No.000120
Service Bulletin
[Parts Change Information]

Ref. No. A4BW-2016 (G043)

July 21, 2016

Subject: Common use of the part (Changing the drum unit)

Model: FS-4300DN, FS-4200DN, FS-4100DN, M3560idn, M3550idn

Implementation: FS-4300DN, M3560idn: From the available timing of April 2016 production
FS-4200DN, FS-4100DN, M3550idn: Planned from August 2016 production

The cleaning blade in the drum units (No.1-6) is changed for common use of the part.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
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</tbody>
</table>

Note: The network interface connector plans to be changed to the new one from now on. The old CAP NETWORK (No.1) is attachable in the new network interface connector.

Subject: Changing CAP NETWORK


Implementation: After using up the old stock

The shape of CAP NETWORK (No.1) is changed to secure the fixation according to the change of the network interface connector.

Network interface connector

[New CAP NETWORK (No.1)]
The shapes are partly removed. (Side)

A rib is applied to the leading edge of the hook.

Note: The network interface connector plans to be changed to the new one from now on. The old CAP NETWORK (No.1) is attachable in the new network interface connector.
Subject: Easy parts procurement
Model: All models
Implementation: After using up the old stock

The following parts are changed for easy parts procurement.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
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<td>*</td>
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</table>

* All quantity used in all area is changed.

(1~3)N00089588/(4)N00089777/(5)N00089778 A3HM_A3LM_A4BW_A4CL_OTHR_IPCI No.000159
**Service Bulletin**  
[Parts Change Information]

Ref. No. A4BW-2016 (G043)  
July 21, 2016

**Subject:** Changing the bottom plate in the cassette  
**Model:** FS-4300DN, FS-4200DN, FS-4100DN, M3560idn, M3550idn, PF-320  
**Implementation:** From the available timing of January 2016 production

The bottom plate is changed as below for common use of the parts.
1. Changing the material and accordingly changing the material indication engraving.
2. Adding the reinforcing ribs to 4 hooks at the backside.

(Old bottom plate: The material is "HIPS").  
(New bottom plate: The material is "ABS").

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
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</tbody>
</table>

**Note:** The individual bottom plate is not registered as a service part.

N00087959  A4BW_IPCI No.000117

---

**Subject:** Changing the FFC for the LSU  
**Model:** M3560idn, M3550idn, M3540idn, M3040idn, M3540dn, M3040dn  
**Implementation:** After using up the old stock

The FFC for the LSU (No.1) is changed for common use of the parts.

(No silk print side)  

The black dot line is added at 58mm from the terminal edge.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Old</td>
<td>New</td>
<td>Old</td>
</tr>
<tr>
<td>1</td>
<td>302NM46040</td>
<td>302NM46041</td>
<td>CONT-APC FFC</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
</tbody>
</table>

**Note:** The part numbers of the LSU for service (LK-****) remain unchanged with this change while the FFC for the LSU (No.1) is the component part of the LSU for service.

N00088310  A4BW_IPCI No.000118

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KYOCERA Document Solutions Inc.
Subject: Changing the damper inside the motor (Resin to Metal)

Model: M3560idn, M3550idn, M3540idn, M3040idn, M3540dn, M3040dn

Implementation: After using up the old stock

The material of the damper inside the motor (non-supplied part) of the DP drive unit is changed from resin to metal for the part procurement reason in the vendor (The production of the old damper is discontinued.)

(Before) Resin damper (After) Metal damper

No. | Old Part No. | New Part No. | Description | Q’ty | Compatibility | Remarks  
--- | ------------ | ------------ | ----------- | ---- | ------------ | --------
1   | 302NZ94061 2NZ94061 | 302NZ94062 2NZ94062 | PARTS DP UNIT SP | 1 1 | O O |  
2   | 302NM94230 2NM94230 | 302NM94231 2NM94231 | +PARTS DRIVE ASSY A SP | 1 1 | O O |  

"+" mark at the beginning of the part name means it is a component part.

Subject: (For other than KDA) Common use of the part (Changing the FAX PWB)

Model: FS-1120MFP, FS-1125MFP, M1520h

Implementation: After using up the old stock

The FAX PWB is changed for common use of the part.

No. | Old Part No. | New Part No. | Description | Q’ty | Compatibility | Remarks  
--- | ------------ | ------------ | ----------- | ---- | ------------ | --------
1   | 303PA94010 3PA94010 | 303PA94011 3PA94011 | PARTS FAX UNIT E SP | 1 1 | O O | For 220-240V  
2   | 303PA94030 3PA94030 | 303PA94031 3PA94031 | PARTS FAX UNIT TW SP | 1 1 | O O | KDTW  

N00089000 A3LM_A4BW_IPCI No.000108
Subject: Changing the SPEAKER


Implementation: After using up the old stock

The SPEAKER (No.1) is changed for the easy part procurement. Accordingly, the color of 2 wires of SPEAKER is changed from "Red and Black" to "Red and White".

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>7YGAK4008BB6H01 YG114190</td>
<td>303PA94020 3PA94020</td>
<td>PARTS SPEAKER SP</td>
<td>1</td>
<td>O O</td>
<td>*1</td>
</tr>
</tbody>
</table>

*1: The part name of the old No.1 is "SPEAKER".

N00063915; SEC_A4BW_IPCI No.000119

KYOCERA Document Solutions Inc.
## Service Bulletin
Ref. No. A4BW-2016 (G043)
<Date> July 21, 2016

### [Affected Model list]

<table>
<thead>
<tr>
<th>Item</th>
<th>Affected Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>DP-110</td>
<td>FS-1028MFP/KM-2810, FS-1128MFP/SP</td>
</tr>
<tr>
<td>DP-120</td>
<td>FS-1130MFP/SP, FS-1035MFP/SP, FS-1135MFP/SP, M2035dn/PN</td>
</tr>
<tr>
<td>PF-120</td>
<td>FS-1030MFP, FS-1030MFP/DP, FS-1130MFP, FS-1130MFP/SP, FS-1035MFP/SP, FS-1135MFP, FS-1135MFP/P, FS-1135MFP/SP, M2035dn, M2035dn/P, M2530dn, M2535dn, M2535dn/L</td>
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<tr>
<td>PF-310+</td>
<td>FS-3540MFP, FS-3640MFP, FS-3040MFP, FS-3140MFP+</td>
</tr>
<tr>
<td>PF-315+</td>
<td>FS-2100D, FS-2100D, FS-2100DN, FS-4100DN, FS-4200DN, FS-4300DN</td>
</tr>
<tr>
<td>PF-320</td>
<td>FS-2100D, FS-2100DN, FS-4100DN, FS-4200DN, FS-4300DN, M3560idn, M3550idn, M3540idn, M3040idn, M3540dn, M3040dn</td>
</tr>
<tr>
<td>PF-430</td>
<td>FS-6950DN, FS-6970DN, FS-6975DN</td>
</tr>
<tr>
<td>PF-4100</td>
<td>P4040dn, P4035d</td>
</tr>
<tr>
<td>PT-320</td>
<td>FS-4100DN, FS-4200DN, FS-4300DN, M3560idn, M3550idn, M3540idn, M3040idn, M3540dn, M3040dn</td>
</tr>
<tr>
<td>PT-430</td>
<td>FS-6950DN, FS-6970DN, FS-6975DN</td>
</tr>
<tr>
<td>PT-4100</td>
<td>P4040dn, P4035d</td>
</tr>
<tr>
<td>PB-325</td>
<td>FS-2100D, FS-2100DN, FS-4100DN, FS-4200DN, FS-4300DN</td>
</tr>
</tbody>
</table>