Subject: Note when replacing the parts (Change the fuser motor/wire)

Model: TASKalfa 4052ci, TASKalfa 5052ci, TASKalfa 6052ci, TASKalfa 4002i, TASKalfa 5002i, TASKalfa 6002i

Classification:

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<th>Phenomenon</th>
<th>At Set Up</th>
<th>Next Visit/Service Call</th>
<th>Next Periodic Maintenance</th>
<th>Information only</th>
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Type of change: ☑ Hardware ☑ Firmware and Software ☐ Information

For increasing the tolerance of the rated torque, the fuser motor (No.1) is changed. Based on this change, the fuser motor relay wire/connector of the wire (No.3) are changed as the connector type of the fuser motor side is changed.

[Content of changes]
1. Change the fuser motor (No.1): (Old) Rated voltage 20W → (New) Rated voltage 30W
2. Change the wire (No.3): Change the relay wire/connector of the fuser motor and change the exterior color.
   - Color of the wire of the fuser motor relay wire: (Old) Gray → (New) Black
   - Color of the housing of the fuser motor relay connector: (Old Gray) → (New) White
3. Based on the above change, new wire (No.2=new which is same as No.3) and the replacement procedure leaflet (attached) are bundled in the new fuser motor (New No.1) for the field service.

[Surrounding section of the fuser motor] (The photo below shows the old fuser motor)

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Field Measure: When replacing the fuser motor to the new one (New No.1), judge if the wire has to be replaced as well based on the color of the housing of the fuser motor relay connector of the wire (No.3) at the main unit side.
- Gray: Replace the fuser motor and also replace the bundled wire (No.2) at the same time.
  * Refer to the attached leaflet for the replacement procedure.
- White: It is not necessary to replace the wire. (Possible to replace the fuser motor only)
When replacing the parts with the machine after this change, use the new fuser motor (New No.1) (In case of the old fuser motor (Old No.1), it is necessary to obtain the old wire (Old No.3))

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## Parts Table

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
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*+" mark at the beginning of the part name means it is a component part.

*1: (Old part name of No.1) PARTS MOTOR-BL W20 ASSY SP
(Old part name of No.3) CONN.CORD ASSY FUSER MOTOR

*2: Bundled item of the new fuser motor (No.1) for the field service (Same as the new No.3)

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## Serial No. of Affected Machines

*3: The main units with "7Y" or later of the 4th and 5th digit serial no. apply this change.

<table>
<thead>
<tr>
<th>Product name</th>
<th>Specification</th>
<th>Item code no.</th>
<th>Affected serial no.</th>
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| KDKR | 1102RN3KR0 | *3 |
| KDCN | 1102RN3KS0 | VQ7X00134 |
| KDE | 1102RN3NL0 | W2J7X10606 |
| UUTAX/TA | 1102RN3UT0 | VG67905272 |

| TASKalfa 6052ci | KDA 120V | 1102ND2US0 | W2D7902280 |
| CS 6052ci | CopyStar | 1102ND2CS0 | VFE900733 |
| | KDA GSA | 1102ND2US1 | VDB7Y00095 |
| | KDA 220V | 1102ND4US0 | VFQ7X00050 |
| | KDAU | 1102ND3AS0 | *3 |
| | KDAS | 1102ND3AX0 | VPC7X00168 |
| | KDTW | 1102NDTTW0 | *3 |
## Service Bulletin

**Ref. No. 2ND-0078 (H195)**

*<Date>November 27, 2017*

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