Subject: Corrective measures for the deformation of the fixing metal plate when opening/closing the large capacity cassette (When installing to TASKalfa 8052ci/8002i only *)

Model: PF-7120

Classification:

Field measures timing:
- At Set Up
- Next Visit/Service Call
- Next Periodic Maintenance
- Information only

Phenomenon:
- SC/Error
- Paper Feeding/Conveying
- Image
- Machine operation
- Other

Remarks:

Type of change:
- Hardware
- Firmware and Software
- Information
- Other

Supplement *:
- There is no problem when installing to TASKalfa 3252ci series

EH:
- TASKalfa 3252ci/2552ci, TASKalfa 6052ci/5052ci/4052ci/3552ci, TASKalfa 6002i/5002i/4002i, TASKalfa 8052ci/7052ci, TASKalfa 8002i/7002i

When installing the side feeder (PF-7120) in the machine main unit (TASKalfa 8052ci/7052ci/8002i/7002i) with full of paper loaded in the cassette of the side feeder, and if inserting or pulling it out forcibly, there might be the possibility that the bending section of the fixing metal plate F/R (No.1, 2) gets deformed in the opening direction. Therefore, change is made as follows.

Note: After the deformation of the fixing metal plate F/R, if detaching and attaching the side feeder repeatedly by the operation of releasing the paper jam, etc., the load is given to the deformed position of the bending section and it might break. Once the bending section of the fixing metal plate F/R is broken, paper jam, dog ear, center misalignment and skew feed might occur when feeding from the side feeder.

Field Measure: In case the failure (paper jam, dog ear, center misalignment, slant feed, etc.) caused by the installation failure of the side feeder when feeding from the side feeder, check the condition of the fixing metal plate F/R (No.1, 2). If the bending section of the fixing metal plate F/R is deformed or broken, replace the fixing metal plate F/R (No.1, 2) to the new parts at the same time.

Parts Table

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Qty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Old New</td>
<td>Old New</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>303RL02550</td>
<td>303RL02551</td>
<td>PLATE LOCK M FRONT</td>
<td>1</td>
<td>1</td>
<td>*1 O</td>
</tr>
<tr>
<td>2</td>
<td>303RL02540</td>
<td>303RL02541</td>
<td>PLATE LOCK M REAR</td>
<td>1</td>
<td>1</td>
<td>*1 O</td>
</tr>
</tbody>
</table>

*1: There is no problem to use the old fixing metal plate F/R in the TASKalfa 3252ci/6052ci/6002i series.

If the failure such as the above condition does not occur in the TASKalfa 8052ci/8002i series installing the side feeder, it is no problem to use the old fixing metal plate F/R.
[Content of changes]
In order to increase the strength, change the shape of the fixing metal plate F/R (No.1, 2)

<table>
<thead>
<tr>
<th>Product name</th>
<th>Specification</th>
<th>Item code no.</th>
<th>Affected serial no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>PF-7120</td>
<td>KDA 120V, CopyStar, KDTW</td>
<td>1203RL2US0</td>
<td>W4A7Y01177</td>
</tr>
<tr>
<td></td>
<td><strong>KDKR</strong></td>
<td><strong>1203RL3KR0</strong></td>
<td>*2</td>
</tr>
<tr>
<td></td>
<td>KDCN</td>
<td>1203RL3KS0</td>
<td>*2</td>
</tr>
<tr>
<td></td>
<td>KDE, KDAU, KDA 220V, KDAS territory (Except KDTW/KDKR)</td>
<td>1203RL3NL0</td>
<td>*2</td>
</tr>
<tr>
<td></td>
<td>OLIVETTI</td>
<td>1203RL3L0</td>
<td>*2</td>
</tr>
<tr>
<td></td>
<td>UTAX/TA</td>
<td>1203RL3UT0</td>
<td>*2</td>
</tr>
</tbody>
</table>

*2: The main units with "7Z", "81" or later of the 4th and 5th digit serial no. apply this change.