Subject: Parts Change Information


Subject details:
Revised contents Ver.6
Upgrade: The contents of Ver.6 are newly added. Accordingly, the contents in the cover (from Subject to Index) are added and corrected and the layout is changed.

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P5 Change of the LED unit for the field service
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P6 Change of RAIL DLP
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## Service Bulletin

Ref. No. A3LM-2017 (H024)

<Date> December 19, 2017

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**P8** Stop bundling paper storage bag

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   TASKalfa 256i/FS-6525MFP, TASKalfa 306i/FS-6530MFP,
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<table>
<thead>
<tr>
<th>Page</th>
<th>Description</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>19</td>
<td>(Other than UTAX/TA, OLIVETTI and CopyStar) EMBLEM change</td>
<td>TASKalfa 3511i, TASKalfa 3011i</td>
</tr>
<tr>
<td>19</td>
<td>Cassette heater switch change</td>
<td>TASKalfa 3511i, TASKalfa 3011i</td>
</tr>
<tr>
<td>20</td>
<td>FRAME DU change</td>
<td>TASKalfa 2551ci, TASKalfa 2550ci</td>
</tr>
<tr>
<td>20</td>
<td>Easy part procurement (HINGE LEFT)</td>
<td>DP-7100</td>
</tr>
<tr>
<td>21</td>
<td>Common use of the parts (Change of PLATE LOW)</td>
<td>PF-810</td>
</tr>
<tr>
<td>21</td>
<td>(KDTW) Disuse of the Taiwan Energy Mark label</td>
<td>TASKalfa 2551ci</td>
</tr>
<tr>
<td>21</td>
<td>(KDTW GSA) Addition of the Taiwan Green mark label</td>
<td>TASKalfa 3510i</td>
</tr>
<tr>
<td>22</td>
<td>Part Number Change (COVER LEFT LOW / COVER LEFT TOP)</td>
<td>TASKalfa 255/FS-6025MFP/TASKalfa 255b/FS-6025MFP/B, TASKalfa 305/FS-6030MFP, FS-6525MFP, FS-6530MFP</td>
</tr>
<tr>
<td>22</td>
<td>Revision of the Installation Guide</td>
<td>PH-7A/7C/7D</td>
</tr>
<tr>
<td>23</td>
<td>Part Number Information (REAR HOOK PF COVER in the DP)</td>
<td>TASKalfa255/FS-6025MFP, TASKalfa305/FS-6030MFP, FS-6525MFP, FS-6530MFP, TASKalfa255c/FS-C8025MFP, TASKalfa205c/FS-C8020MFP, FS-C8520MFP, FS-C8525MFP, DP-4100</td>
</tr>
<tr>
<td>23</td>
<td>(KDCN) Part Number Information (PART WIFI UNIT CN SP)</td>
<td>TASKalfa 3011i, TASKalfa 3511i</td>
</tr>
</tbody>
</table>
**Subject:** Change of the main drive unit  

**Model:** TASKalfa205c/FS-C8020MFP, TASKalfa255c/FS-C8025MFP, TASKalfa 256ci/FS-C8525MFP, TASKalfa 206ci/FS-C8520MFP, M8024cidn, M8130cidn, TASKalfa 2460ci/M8124cidn  

**Implementation:** M8130cidn, TASKalfa 2460ci/M8124cidn: From initial production  
Models other than the above: From possible timing in September 2017 production  

To make wiring work easier with the model M8130cidn, TASKalfa 2460ci/M8124cidn, affix the resin sheet of 2mm thickness (not service part) in the holder of the connector connecting section of the developer clutch in the main drive unit (No1, 2).

![Main drive unit attachment section](image1)  
![Connector connecting section of the developing clutch](image2)  

**No.**  | **Old Part No.**  | **New Part No.**  | **Description**  | **Q'ty**  | **Compatibility**  | **Remarks**  
---|---|---|---|---|---|---  
1  | 302K093124  | 302K093125  | DR-895A  | 1  | 1  | O*1 O  
2  | 302K099125  | 302K099126  | DR-895A(KR)  | 1  | 1  | O*1 O  

*1: M8130cidn, TASKalfa 2460ci/M8124cidn: New main drive unit (No1, 2) is used from the initial production.  
N00098709; Kin No.11870; A3LM_IPCI No.000373

---

**Subject:** Change of the LED unit for the field service  

**Model:** TASKalfa 3511i, TASKalfa 3011i  

**Implementation:** After using up the old stock  

For unifying the parts, LED unit for the field service (No1, 2) is changed.

**No.**  | **Old Part No.**  | **New Part No.**  | **Description**  | **Q'ty**  | **Compatibility**  | **Remarks**  
---|---|---|---|---|---|---  
1  | 302L793100 2L793100  | 302ND93120 02ND93120  | PARTS MOUNT LED ASSY SP  | 1  | 1  | O O  
2  | 302L79K100 2L79K100  | 302ND9K120 2ND9K120  | PARTS MOUNT LED ASSY SP(KR)  | 1  | 1  | O O  

N00098109; A3HM_A3LM_IPCI No.000366
**Service Bulletin**

*Parts Change Information*

Ref. No. A3LM-2017 (H024)  
<Date> December 19, 2017

**Subject:** Change of RAIL DLP

**Model:** TASKalfa 3511i, TASKalfa 3011i, TASKalfa 3510i, TASKalfa 3010i

**Implementation:** After using up the old stock

For common use of the parts, the shape of RAIL DLP (No.1) is changed.

![Old RAIL DLP](Old)  ![New RAIL DLP](New)

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>302NL02121</td>
<td>302NL02122</td>
<td>RAIL DLP</td>
<td>1</td>
<td>O</td>
<td></td>
</tr>
</tbody>
</table>

* User the new part for the next development model

**Subject:** Change of BASE CONVEYING EXIT

**Model:** TASKalfa 3511i, TASKalfa 3011i, TASKalfa 3510i, TASKalfa 3010i

**Implementation:** After using up the old stock

For common use of the parts, the shape of BASE CONVEYING EXIT (No.1) is changed.

![底面的新BASE CONVEYING EXIT (No.1)](Bottom side of the new BASE CONVEYING EXIT)

![Rear side of the machine](Rear side of the machine)

Cut the part of the rib shape

![Front side of the machine](Front side of the machine)

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>302NL02121</td>
<td>302NL02122</td>
<td>RAIL DLP</td>
<td>1</td>
<td>O</td>
<td></td>
</tr>
</tbody>
</table>

* User the new part for the next development model

N00099397; A3LM_IPCI No.000384

N00098610; A3LM_IPCI No.000361

KYOCERA Document Solutions Inc.
Service Bulletin
[Parts Change Information]

Ref. No. A3LM-2017 (H024)
<Date> December 19, 2017

(Ver.06-P3; 2017/12)

Subject: (Except KDTW) Change of the main PWB

Model: TASKalfa 306i/FS-6530MFP, TASKalfa 256i/FS-6525MFP,
TASKalfa 256ci/FS-C8525MFP, TASKalfa 206ci/FS-C8520MFP, M4028idn,
M8024cidn

Implementation After using up the old stock

For easy part procurement, the component parts of the main PWB and the main PWB
are changed. For the Taiwan specification, continue to use the old main PWB for
the convenience of the application of the Safety Standard.

(Old)  (New)

* There is no change in the part number with this change.

[Affected main PWB]

<table>
<thead>
<tr>
<th>Product name</th>
<th>Item code no.</th>
<th>Product name</th>
<th>Item code no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>TASKalfa 306i/TASKalfa 256i</td>
<td>302MW9404_</td>
<td>FS-C8525MFP/FS-C8520MFP</td>
<td>302MY9406_</td>
</tr>
<tr>
<td>FS-6530MFP/FS-6525MFP</td>
<td>302MW9405_</td>
<td></td>
<td>302MY9416_</td>
</tr>
<tr>
<td></td>
<td>302MW9406_</td>
<td></td>
<td>302MY9415_</td>
</tr>
<tr>
<td></td>
<td>302MW9422_</td>
<td></td>
<td>302MY9405_</td>
</tr>
<tr>
<td></td>
<td>302MW9416_</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TASKalfa 256ci/ TASKalfa 206ci</td>
<td>302MY9407_</td>
<td>M4028idn</td>
<td>302TM9403_</td>
</tr>
<tr>
<td>FS-C8525MFP/FS-C8520MFP</td>
<td>302MY9405_</td>
<td>M8024cidn</td>
<td>302TN9404_</td>
</tr>
</tbody>
</table>

KYOCERA Document Solutions Inc.
Subject: Stop bundling paper storage bag
Model: TASKalfa 3511i, TASKalfa 3011i, TASKalfa 3510i, LS/FS-9530DN, FS-9130DN, TASKalfa 306i/FS-6530MFP, TASKalfa 256i/FS-6525MFP, M4028idn, TASKalfa 256ci/FS-C8525MFP, TASKalfa 206ci/FS-C8520MFP, M8024cidn, M4132idn, TASKalfa 2510i/M4125idn, M8130cidn, TASKalfa 2460ci/M8124cidn
Implementation: After using up the old stock

When shipping from the factory, disuse paper storage bag which is bundled in the machine main unit standard cassette. (The following drawing is the model which has one cassette.)

Subject: Stop bundling paper storage bag
Model: TASKalfa 1800, TASKalfa 1801, TASKalfa 2200, TASKalfa 2201, TASKalfa 2010, TASKalfa 2210, TASKalfa 2011, TASKalfa 2211
Implementation: After using up the old stock

When shipping from the factory, disuse paper storage bag which is bundled in the machine main unit. Paper storing bag is stored in the document tray (drawing No. 5 below). (The following drawing is extracted from unpacking section of the service manual for TASKalfa 2010 series.)
# Service Bulletin

[Parts Change Information]

Ref. No. **A3LM-2017 (H024)**

<Date> December 19, 2017

## Subject:
Part number information (FAX PWB)

## Model:
FAX SYSTEM(W), FAX SYSTEM(W) B

## Implementation:
Service parts information only

Set the following FAX PWB (No. 1 to No. 7) as the service part in the field.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>303N694010 3N694010</td>
<td>PARTS FAX UNIT E SP</td>
<td>- 1</td>
<td>-</td>
<td>O</td>
<td>KDE, OLIVETTI, UTA/X/ TA</td>
</tr>
<tr>
<td></td>
<td>303N694030 3N694030</td>
<td>PARTS FAX UNIT U SP</td>
<td>- 1</td>
<td>-</td>
<td>O</td>
<td>KDA</td>
</tr>
<tr>
<td></td>
<td>303N694040 3N694040</td>
<td>PARTS FAX UNIT AS SP</td>
<td>- 1</td>
<td>-</td>
<td>O</td>
<td>KDAU</td>
</tr>
<tr>
<td></td>
<td>303N694050 3N694050</td>
<td>PARTS FAX UNIT SG SP</td>
<td>- 1</td>
<td>-</td>
<td>O</td>
<td>KDAS</td>
</tr>
<tr>
<td></td>
<td>303N694060 3N694060</td>
<td>PARTS FAX UNIT KR SP</td>
<td>- 1</td>
<td>-</td>
<td>O</td>
<td>KDKR</td>
</tr>
<tr>
<td></td>
<td>303N694070 3N694070</td>
<td>PARTS FAX UNIT TW SP</td>
<td>- 1</td>
<td>-</td>
<td>O</td>
<td>KDTW</td>
</tr>
<tr>
<td></td>
<td>303N694080 3N694080</td>
<td>PARTS FAX UNIT CN SP</td>
<td>- 1</td>
<td>-</td>
<td>O</td>
<td>KDCN</td>
</tr>
</tbody>
</table>

## Subject:
Disuse the protection film of the main PWB

## Model:
TASKalfa 306i/FS-6530MFP, TASKalfa 256i/FS-6525MFP

## Implementation:
After using up the old stock

For part procurement reason, change the vendor of the Lithium battery holder on the main PWB. Based on this change, disuse the protection film affixed in surrounding area of the old Lithium battery holder.

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* There is no part number change of the main PWB based on this change.
**Service Bulletin**

Ref. No. **A3LM-2017 (H024)**

<Date> December 19, 2017

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**Subject:** (KDTW) Adding Taiwan Green Mark Label

**Model:** TASKalfa 3511i, TASKalfa 3011i

**Implementation:** From possible timing of July 2017 production

In accordance with obtaining the certificate of Taiwan Green Mark, affix Taiwan Green Mark label on the front right side of the machine.

---

**Subject:** (KDTW) Adding Taiwan Green Mark Label on the toner kit individual package

**Model:** TASKalfa 3511i, TASKalfa 3011i

**Implementation:** From possible timing of August 2017 production

In accordance with obtaining the certificate of Taiwan Green Mark, affix the Taiwan Green Mark Label below on the opening section of the toner kit individual package.

**[Affected toner kit list]**

<table>
<thead>
<tr>
<th>Item code no.</th>
<th>Product name</th>
</tr>
</thead>
<tbody>
<tr>
<td>1T02RG0TW0</td>
<td>TK-7119</td>
</tr>
<tr>
<td>1T02RH0TW0</td>
<td>TK-7219</td>
</tr>
</tbody>
</table>

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N00097550; A3LM _IPCI No. 000328

N00097993; A3LM _IPCI No. 000341
Service Bulletin
[Parts Change Information]

Ref. No. A3LM-2017 (H024)

Ver.04-P1; 2017/07

Subject: Change shape of MOUNT DLP PWB

Model: TASKalfa 3511i, TASKalfa 3011i

Implementation: After using up the old stock

For easy detaching/reattaching of the developer unit, change the shape of MOUNT DLP PWB (No.1).

(Old No.1)  
(Old No.1)  

Add the shape based on the change position of E.P. mark *  
* Mark of protruding pin remaining when projecting product from mold.

Subject: Change shape of the gear in PARTS PIPE TRANSFER CLEANING ASSY SP

Model: TASKalfa 256ci/FS-C8525MFP, TASKalfa 206ci/FS-C8520MFP, TASKalfa 255c/FS-C8025MFP, TASKalfa 205c/FS-C8020MFP, M8024cidn, TASKalfa 2551ci, TASKalfa2550ci

Implementation: After using up the old stock

For common use of the parts, change the shape of the gear1,2 in PARTS PIPE TRANSFER CLEANING ASSY SP (No1)

(Edge side surface of PARTS PIPE TRANSFER CLEANING ASSY SP (No.1))

New gear1
Add rib (height: 0.5mm)

New gear2
Add rib (height: 0.5mm)

(Viewing from reverse side of the above)

* The gear1,2 are not set as the service part

KYOCERA Document Solutions Inc.
Subject: Support for the Eco Mark (Change of material marking)

Model: TASKalfa 3510i, TASKalfa 3010i, TASKalfa 306i/FS-6530MFP, TASKalfa 256i/FS-6525MFP, TASKalfa 305i/FS-6030MFP, TASKalfa 255i/FS-6025MFP, TASKalfa 255b/FS-6025MFP/B

Implementation: KDCN/KDTW specification: From May 2017 production
Other specification: After using up the old stock

Based on acquisition of Eco Mark certification, the part (No.1) below is changed.

```
<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>302K304030 2K304030</td>
<td>302RH04360 2RH04360</td>
<td>COVER TRAY</td>
<td>1</td>
<td>O</td>
<td>O</td>
</tr>
</tbody>
</table>
```

Subject: Change of PULLEY EXIT B

Model: TASKalfa 552ci, FS-C8500DN, TASKalfa 500ci, TASKalfa 400ci, TASKalfa 300ci, TASKalfa 250ci

Implementation: From April 2017 production

The part the below is changed for the parts procurement reason (the production of the old part is discontinued.)

```
<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>302H728310 2H728310</td>
<td>302H728910 2H728910</td>
<td>PULLEY EXIT B</td>
<td>1</td>
<td>O</td>
<td>O</td>
</tr>
</tbody>
</table>
```

KYOCERA Document Solutions Inc.
Subject: Change of the cleaning cloth storage box
Model: DP-7100
Implementation: From possible timing of April 2017 production

Add a restriction rib inside the storage box (No.1) so that HANARL applied to the fulcrum part inside the storage cover does not adhere to the cleaning cloth in the storage box. There will be no part number change by this change.

---

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q’ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>303R704030</td>
<td>303R704030</td>
<td>COVER REAR RIGHT</td>
<td>1</td>
<td>O</td>
<td>O</td>
</tr>
</tbody>
</table>

N00095893; No.10585; A3HM_A3LM_IPCI No.000284
Service Bulletin
[Parts Change Information]

Ref. No. A3LM-2017 (H024)

<Date> December 19, 2017

Subject: Change of the vertical conveying unit clutch
Model: TASKalfa 520i, TASKalfa 420i, KM-3050, KM-4050, KM-5050

Implementation: From May 2017 production

For common use of the part, the vertical conveying unit clutch is changed as follows.

[Vertical conveying unit (No.1, 2)]

[Clutch (No.3)]

(Old) Gear section: Black
(New) Gear section: White

No. | Old Part No. | New Part No. | Description | Q'ty | Compatibility | Remarks
---|-------------|-------------|-------------|------|---------------|--------
1   | 302GR93164  | 302GR93165  | PARTS VERTICAL FEED UNIT | 1 1  | O O |         
2   | 302GR9K164  | 302GR9K165  | PARTS VERTICAL FEED UNIT | 1 1  | O O |         
3   | 302GR44290  | 302GR44120  | + CLUTCH FEED | 2 2  | O O |         

"+" mark at the beginning of the part name means it is a component part.

N00096172(kin.11074) A3LM IPCI No. 000306

Subject: Change of RAIL DLP
Model: TASKalfa 3511i, TASKalfa 3011i, TASKalfa 3510i, TASKalfa 3510i, TASKalfa 3010i

Implementation: After using up the old stock

For common use of the part, add the rib on the RAIL DLP (No.1).

(Rail DLP (No.1) Add rib)

No. | Old Part No. | New Part No. | Description | Q'ty | Compatibility | Remarks
---|-------------|-------------|-------------|------|---------------|--------
1   | 302NL02120  | 302NL02121  | RAIL DLP    | 1 1  | O O |         

"*"Use the new part in the next development models.

N00095789; A3LM IPCI No.000282

KYOCERA Document Solutions Inc.
Subject: Change of DUCT REAR UPPER

Model: TASKalfa 3511i, TASKalfa 3011i, TASKalfa 3510i, TASKalfa 3010i

Implementation: After using up the old stock

For common use of the parts, DUCT REAR UPPER (No.1) is changed as follows.

[New DUCT REAR UPPER(No.1)]

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>302K333041</td>
<td>302K333042</td>
<td>DUCT REAR UPPER</td>
<td>1</td>
<td>O</td>
<td>O</td>
</tr>
</tbody>
</table>

Add the material marking:
(Old) ABS FR (40) F1384 → (New) PC+ABS FR (40)

Add Φ4.8mm hole

Add hook

Use the new DUCT REAR UPPER in the next development models.

N00096419; A3LM_IPCI No. 000307

Subject: (OLIVETTI) Change of LABEL EMBLEM LV B

Model: TASKalfa 3511i, TASKalfa 3011i

Implementation: After using up the old stock

Based on the request from the customer, the color of the LABEL EMBLEM LV B is changed as follows.

[New LABEL EMBLEM LV B (No1)]

(Old) PANTONE 485C → (New) PANTONE 185C

(Old) PANTONE Cool Gray 4C → (New) PANTONE 877C

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q’ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>302DY34230</td>
<td>302DY34231</td>
<td>LABEL EMBLEM LV B</td>
<td>1</td>
<td>O</td>
<td>O</td>
</tr>
</tbody>
</table>

N00095739; A3LM_IPCI No. 000295
### Service Bulletin

**Ref. No.** A3LM-2017 (H024)

**Subject:** Change of the ground color of bundled leaflet

**Model:** FS-9530DN, FS9130DN, PF-700

**Implementation:** After using up the old stock

For the parts procurement reason, the ground color of the following bundled leaflet (A4, duplex print) is changed from [Yellow] to [White].

**Front side**

**Back side**

N00096491; A3LM_IPCI No.000289

---

KYOCERA Document Solutions Inc.
Subject: Change of the label description (Cleaning contents at the original scanning section)

Model: DP-7100, DP-7120

Implementation: After using up the old stock

Because the DP is used the glass with water repellency, oil repellency and durability, it is possible to clean the DP glass with water, the description of the label is changed as follows. There is no part number change with this change.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Old</td>
<td>New</td>
<td>Old</td>
</tr>
<tr>
<td>1</td>
<td>303R734050</td>
<td>303R734050</td>
<td>LABEL CAUTION US</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
<tr>
<td>2</td>
<td>303R734060</td>
<td>303R734060</td>
<td>LABEL CAUTION IN</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
<tr>
<td>3</td>
<td>303R734070</td>
<td>303R734070</td>
<td>LABEL CAUTION ME</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
<tr>
<td>4</td>
<td>303R734110</td>
<td>303R734110</td>
<td>LABEL CAUTION NL</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
<tr>
<td>5</td>
<td>303RJ34080</td>
<td>303RJ34080</td>
<td>LABEL CAUTION NL</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
</tbody>
</table>

*1: French, Spanish, Brazilian Portuguese
*2: German, French, Italian, Spanish, Dutch, Russian, Brazilian Portuguese
*3: German, Italian Dutch, Russian
**Service Bulletin**  
[Parts Change Information]

(Ver.03-P7; 2017/06)

**Ref. No.** A3LM-2017 (H024)  
<Date> December 19, 2017

### Subject: Change of the DP base shape (Add the texture)

**Model:**  
DP-7100, DP-7120, DP-773,  
TASKalfa 256ci/FS-C8525MFP, TASKalfa 206ci/FS-C8520MFP,  
TASKalfa 255c/FS-C8025MFP, TASKalfa 205c/FS-C8020MFP,  
TASKalfa 256i/FS-6525MFP, TASKalfa 306i/FS-6530MFP,  
TASKalfa 305i/FS-6030MFP, TASKalfa 255/FS-6025MFP,  
TASKalfa 255b/FS-6025MFP/B

**Implementation:** After using up the old stock

To prevent the DP base and the cushioning material from interfering and rubbing due to falling and vibration during transportation, the sponge is added on the DP base. There is no change in the part number with this change.

#### [DP-7100]

#### [Other models except DP-7100]

---

### Subject: Part number information (WIRE DRUM-DLP MOT)

**Model:** TASKalfa 2551ci

**Implementation:** Service parts information only

Set the wire (No.1) to relay among the engine PWB (YC16) and the developing motor YCM, the developing stop clutch, the drum motor YCM, the drum motor K as the service part in the field.

#### Description of the wire connection:

- Developing motor YCM
- Developing stop clutch
- Drum motor YCM
- Drum motor K
- Engine PWB (YC16)

---

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compati_{Old \ New}</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>------------–</td>
<td>302NP46540</td>
<td>WIRE DRUM-DLP MOT</td>
<td>1</td>
<td>-</td>
<td>0</td>
</tr>
<tr>
<td></td>
<td>2NP46540</td>
<td></td>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

**Remarks:**

RPS201702; A3LM_IPCI No.00312

KYOCERA Document Solutions Inc.
Subject: (Other than UTAX/TA, OLIVETTI and CopyStar) EMBLEM change
Model: TASKalfa 3511i, TASKalfa 3011i
Implementation: From the available timing of March 2017 production

The red ink used for EMBLEM (No.1, 2) is changed to improve light fastness.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibilty</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Old</td>
<td>New</td>
<td>Old</td>
</tr>
<tr>
<td>1</td>
<td>302DY04010</td>
<td>302DY04011</td>
<td>EMBLEM KC 1SG 70 B</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
<tr>
<td>2</td>
<td>302DY04050</td>
<td>302DY04051</td>
<td>EMBLEM CN 1SG 70 B</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
</tbody>
</table>

Subject: Cassette heater switch change
Model: TASKalfa 3511i, TASKalfa 3011i
Implementation: After using up the old stock

The cassette heater switch (No.1) is changed for easy part procurement. Accordingly, the printing at the side of the cassette heater switch is also changed from "KTL" to "SHINMEI".

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibilty</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Old</td>
<td>New</td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>7SC010105+++H01</td>
<td>7SC010104+++H01</td>
<td>SW.SEESAW</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
</tbody>
</table>

N00094368; N00094370 A3HM/A3LM/A4CL/A4BW_IPCI No.000263
N00095192; A3LM_IPCI No.000270
Subject: FRAME DU change
Model: TASKalfa 2551ci, TASKalfa 2550ci
Implementation: After using up the old stock

The shape of FRAME DU (No.1) is changed for common use of the parts.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>302K024271 2K024271</td>
<td>302K024272 2K024272</td>
<td>FRAME DU</td>
<td>1 1</td>
<td>O O</td>
<td></td>
</tr>
</tbody>
</table>

Note: Use the new parts for the next development models.
N00094440; is-18; IPCI No.000287

Subject: Easy part procurement (HINGE LEFT)
Model: DP-7100
Implementation: After using up the old stock

HINGE LEFT (No.1) is changed for easy part procurement.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>303R702020 3R702020</td>
<td>303R702160 3R702160</td>
<td>HINGE LEFT B</td>
<td>2 2</td>
<td>O O</td>
<td>*1</td>
</tr>
</tbody>
</table>

*1: (Old part name) HINGE LEFT
N00093893 is-11; A3HM_A3LM-IPCI No.000257
Service Bulletin
[Parts Change Information]

Ref. No. A3LM-2017 (H024)

December 19, 2017

Subject: Common use of the parts (Change of PLATE LOW)
Model: PF-810
Implementation: From the September 2016 production

The hole is added to PLATE LOW (No.1) for common use of the part.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>303NF02121</td>
<td>303NF02122</td>
<td>PLATE LOW</td>
<td>1</td>
<td>O</td>
<td>O</td>
</tr>
</tbody>
</table>

Subject: (KDTW) Disuse of the Taiwan Energy Mark label
Model: TASKalfa 2551ci
Implementation: From the October 2016 production

The Taiwan Energy Mark label affixed on the front cover of the main unit is disused due to the expiration of the Taiwan Energy Mark program certification.

[Taiwan Energy Mark label] (Disused)

Subject: (KDTW GSA) Addition of the Taiwan Green mark label
Model: TASKalfa 3510i
Implementation: From the October 2016 production

The Taiwan Green Mark label is affixed on the machine front side according to acquisition of the Taiwan Green Mark certification.

[Taiwan Green Mark label]
Subject: Part Number Change (COVER LEFT LOW / COVER LEFT TOP)

Model: TASKalfa 255/FS-6025MFP/TASKalfa 255b/FS-6025MFP/B,
       TASKalfa 305/FS-6030MFP, FS-6525MFP, FS-6530MFP

Implementation: From the December 2016 production

The following part numbers are changed for the parts management reason according to the production base relocation in China). (Based on the Chinese law.)

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatiblity</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Old</td>
<td>New</td>
</tr>
<tr>
<td>1</td>
<td>302K304100</td>
<td>302K304101</td>
<td>COVER LEFT LOW</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
<tr>
<td></td>
<td>2K304100</td>
<td>2K304101</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>302K304110</td>
<td>302K304111</td>
<td>COVER LEFT TOP</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
<tr>
<td></td>
<td>2K304110</td>
<td>2K304111</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>302MW04010</td>
<td>302MW04011</td>
<td>COVER LEFT TOP</td>
<td>1</td>
<td>1</td>
<td>O</td>
</tr>
<tr>
<td></td>
<td>2MW04010</td>
<td>2MW04011</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*1: For the Erp Lot6 supportable models of FS-6530MFP/6525MFP (European models produced since September,2016.)

Subject: Revision of the Installation Guide

Model: PH-7A/7C/7D

Implementation: After using up the old stock

The explanation that describes "The bundled film (J) is not used for DF-7110 / DF-7120 (1000 / 4000-sheet finishers for the TASKalfa 6052ci series models) when installing the punch unit." is added to a page of the Installation Guide where the bundled items are listed.

(Revised Installation Guide)
Subject: Part Number Information (REAR HOOK PF COVER in the DP)

Model: TASKalfa255/FS-6025MFP, TASKalfa305/FS-6030MFP, FS-6525MFP, FS-6530MFP, TASKalfa255c/FS-C8025MFP, TASKalfa205c/FS-C8020MFP, FS-C8520MFP, FS-C8525MFP, DP-4100

Implementation: Service parts information only

The part number of the following part is informed.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>-------------</td>
<td>3HL07170</td>
<td>REAR HOOK PF COVER</td>
<td>-</td>
<td>1</td>
<td>O</td>
</tr>
</tbody>
</table>

RPS201610_3_A3LM_IPCI No.000231

Subject: (KDCN) Part Number Information (PART WIFI UNIT CN SP)

Model: TASKalfa 3011i, TASKalfa 3511i

Implementation: From the initial part order (Service part information only)

PARTS WIFI UNIT CN SP (No.1) for China is registered as a service part.

<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compatibility</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>-------------</td>
<td>303RR94020</td>
<td>PARTS WIFI UNIT CN SP</td>
<td>-</td>
<td>1</td>
<td>O</td>
</tr>
<tr>
<td></td>
<td>3RR94020</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

RPS201610_3_KDCN_IPCI No.000249

*1: For the KDCN models, the Chinese Wi-Fi certification label is affixed since the first mass-production. The Part List describes "PARTS WIFI UNIT SP(303RR9401_)", but it cannot be used in China.

N00094476; A3HM_A3LM_IPCI No.000249

KYOCERA Document Solutions Inc.
### Service Bulletin

Ref. No. **A3LM-2017 (H024)**

**[Parts Change Information]**

**Date** December 19, 2017

#### Affected Model list

<table>
<thead>
<tr>
<th>Item</th>
<th>Affected Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>DP-7100</td>
<td>TASKalfa 3511i/3011i, TASKalfa 3252ci/2552ci</td>
</tr>
<tr>
<td>DP-7110</td>
<td>TASKalfa 3511i/3011i, TASKalfa 3252ci/2552ci</td>
</tr>
<tr>
<td>DP-7120</td>
<td>TASKalfa 3511i/3011i, TASKalfa 3252ci/2552ci</td>
</tr>
<tr>
<td>DP-770/DP-770(B)</td>
<td>TASKalfa 5550ci/4550ci/3550ci/3050ci, TASKalfa 5500i/4500i/3500i, TASKalfa 5551ci/4551ci/3551ci/3051ci, TASKalfa 5501i/4501i/3501i, TASKalfa 2551ci, TASKalfa 3510i, TASKalfa 3010i</td>
</tr>
<tr>
<td>DP-772</td>
<td>TASKalfa 5551ci/4551ci/3551ci/3051ci, TASKalfa 5501i/4501i/3501i, TASKalfa 2551ci, TASKalfa 3510i, TASKalfa 3010i</td>
</tr>
<tr>
<td>DP-773</td>
<td>TASKalfa 2551ci, TASKalfa 3510i, TASKalfa 3010i</td>
</tr>
<tr>
<td>DP-480</td>
<td>TASKalfa 2200/1800/2201/1801</td>
</tr>
<tr>
<td>DP-4100</td>
<td>M4028idn, M8024cidn</td>
</tr>
<tr>
<td>DT-730</td>
<td>TASKalfa 5550ci/4550ci/3550ci/3050ci, TASKalfa 5500i/4500i/3500i</td>
</tr>
<tr>
<td>DT-730(B)</td>
<td>TASKalfa 5550ci/4550ci/3550ci/3050ci, TASKalfa 5500i/4500i/3500i, TASKalfa 2551ci, TASKalfa 3510i/3010i</td>
</tr>
<tr>
<td>PF-810</td>
<td>TASKalfa 2551ci, TASKalfa 3510i/3010i, TASKalfa 3511i/TASKalfa 3011i</td>
</tr>
<tr>
<td>PF-791</td>
<td>TASKalfa 2551ci, TASKalfa 3510i/3010i, TASKalfa 3511i/TASKalfa 3011i</td>
</tr>
<tr>
<td>PF-790</td>
<td>TASKalfa 2550ci</td>
</tr>
<tr>
<td>PF-470</td>
<td>TASKalfa255/FS-6025MFP, TASKalfa255b/FS-6025MFP/B, TASKalfa305/FS-6030MFP, TASKalfa205c/FS-C8020MFP, TASKalfa255c/FS-C8025MFP, FS-6525MFP, FS-6530MFP, FS-C8525MFP, FS-C8520MFP, M4028idn, M8024cidn</td>
</tr>
<tr>
<td>PF-480</td>
<td>TASKalfa 2200/1800/2201/1801</td>
</tr>
<tr>
<td>DU-480</td>
<td>TASKalfa 2200/1800/2201/1801</td>
</tr>
<tr>
<td>DF-7120</td>
<td>TASKalfa 3511i/3011i</td>
</tr>
<tr>
<td>DF-770(D)</td>
<td>TASKalfa 5550ci/4550ci/3550ci/3050ci, TASKalfa 5500i/4500i/3500i, FS-C8650DN, FS-C8600DN, TASKalfa 5551ci/4551ci/3551ci/3051ci, TASKalfa 5501i/4501i/3501i, TASKalfa 2551ci, TASKalfa 3510i, TASKalfa 3010i</td>
</tr>
<tr>
<td>DF-791</td>
<td>TASKalfa 3510i/3010i, TASKalfa 3511i/3011i</td>
</tr>
<tr>
<td>DF-470</td>
<td>TASKalfa255/FS-6025MFP, TASKalfa255b/FS-6025MFP/B, TASKalfa305/FS-6030MFP, TASKalfa205c/FS-C8020MFP, TASKalfa255c/FS-C8025MFP, FS-6525MFP, FS-6530MFP, FS-C8525MFP, FS-C8520MFP, TASKalfa 2550ci, M4028idn, M8024cidn</td>
</tr>
<tr>
<td>AK-740</td>
<td>DF-470 (Main unit: TASKalfa255/FS-6025MFP, TASKalfa255b/FS-6025MFP/B, TASKalfa305/FS-6030MFP, TASKalfa205c/FS-C8020MFP, TASKalfa255c/FS-C8025MFP, FS-6525MFP, FS-6530MFP, FS-C8525MFP, FS-C8520MFP, TASKalfa 2550ci, M4028idn, M8024cidn)</td>
</tr>
<tr>
<td>MT-730(B)</td>
<td>DF-790/DF-790(B)/DF-790(C) (Main unit: TASKalfa 7550ci/6550ci, TASKalfa 5550ci/4550ci/3550ci/3050ci, TASKalfa 8000i/6500i, TASKalfa 5500i/4500i/3500i, FS-C8650DN, FS-C8600DN)</td>
</tr>
<tr>
<td>DF-791</td>
<td>TASKalfa 3510i/3010i, TASKalfa 3511i/3011i</td>
</tr>
<tr>
<td>DF-7110</td>
<td>TASKalfa 3252ci/2552ci, TASKalfa 6052ci/5052ci/4052ci/3552ci, TASKalfa 6002i/5002i/4002i, TASKalfa 8052ci/7052ci, TASKalfa 8002i/7002i)</td>
</tr>
</tbody>
</table>
## Service Bulletin

**Ref. No. A3LM-2017 (H024)**  
Date: December 19, 2017

### Parts Change Information

<table>
<thead>
<tr>
<th>Item</th>
<th>Affected Model</th>
</tr>
</thead>
</table>
| PH-7A/7C/7D| DF-770/DF-770(B)/DF-770(C)/DF-770(D)  
(Main unit: TASKalfa 5550ci/4550ci/3550ci/3050ci, TASKalfa 5500i/4500i/3500i,  
FS-C8650DN, FS-C8600DN, TASKalfa 5551ci/4551ci/3551ci/3051ci,  
TASKalfa 5501i/4501i/3501i, TASKalfa 2551ci, TASKalfa 3510i, TASKalfa 3010i)  
DF-790/DF-790(B)/DF-790(C)  
(Main unit: TASKalfa 7550ci/6550ci, TASKalfa 5550ci/4550ci/3550ci/3050ci,  
TASKalfa 8000i/6500i, TASKalfa 5500i/4500i/3500i, FS-C8650DN, FS-C8600DN,  
TASKalfa 5551ci/4551ci/3551ci/3051ci, TASKalfa 5501i/4501i/3501i,  
TASKalfa 7551ci/6551ci, TASKalfa 8001i/6501i)  
DF-791  
(Main unit: TASKalfa 3510i/3010i, TASKalfa 3511i/3011i)  
DF-7110  
(Main unit: TASKalfa 3252ci/2552ci, TASKalfa 6052ci/5052ci/4052ci/3552ci,  
TASKalfa 6002i/5002i/4002i, TASKalfa 8052ci/7052ci, TASKalfa 8002i/7002i)  
DF-7120  
(Main unit: TASKalfa 3252ci/2552ci, TASKalfa 6052ci/5052ci/4052ci/3552ci,  
TASKalfa 6002i/5002i/4002i) |
| FAX System 12 | TASKalfa 3511i/3011i, TASKalfa 3252ci/2552ci, TASKalfa 6052ci/5052ci/4052ci/3552ci,  
TASKalfa 6002i/5002i/4002i, TASKalfa 8052ci/7052ci, TASKalfa 8002i/7002i |
| FAX System(W) | TASKalfa 2550ci, TASKalfa 5551ci/4551ci/3551ci/3051ci, TASKalfa 5501i/4501i/3501i  
TASKalfa 2551ci, TASKalfa 3510i/3010i |
| FAX System(U) | TASKalfa255/FS-6025MFP, TASKalfa255b/FS-6025MFP/B, TASKalfa305/FS-6030MFP,  
TASKalfa205c/FS-C8020MFP, TASKalfa255c/FS-C8025MFP,  
FS-6525MFP, FS-6530MFP, FS-C8525MFP, FS-C8520MFP |
| FAX System(X) | TASKalfa 2201/1801 |

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