Set the waste toner collection motor installed in the inner unit as the service part in the field.

This part is described in the parts list (Fig. X the below) for the waste toner motor. However, note the following as it is possible to use as the waste toner collection motor as well.

[Note]
In case of using it as the waste toner collection motor in the inner unit, remove the wire from the hole of the seal and the plate as shown below.

* The motor attached in the inner unit does not have the seal affixed but there is no problem if the seal is affixed.

In case of using the part No.3 as the waste toner motor, use it as is.
## Service Bulletin

**Ref. No.** 2NH-0020 (I033)  
*Date* February 5, 2018

<table>
<thead>
<tr>
<th>No</th>
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</table>

Inner unit

A01

A02

No.27: Motor informed this time

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