Service Bulletin
Ref. No. 2ND-0096 (I072)
March 15, 2018

Subject: Note when replacing the parts (Change the job separator component parts)

Model: JS-7100, *TASKalfa 2552ci, TASKalfa 3252ci, TASKalfa 3552ci, TASKalfa 4052ci, TASKalfa 5052ci, TASKalfa 6052ci, TASKalfa 4002i, TASKalfa 5002i, TASKalfa 6002i, P8060cdn

Classification:

Field measures timing:  
- At Set Up  
- Next Visit/Service Call  
- Next Periodic Maintenance  
- Information only

Phenomenon:  
- SC/Error  
- Paper Feeding/Conveying  
- Other  
- Machine operation

Type of change:  
- Hardware  
- Firmware and Software  
- Information

Remarks:

Supplement *  
- Job separator is standard for the following specification only 
  KDA 120V (1102L72US0), KDA GSA(1102L72US1), Copy Star(1102L72CS0), KDBR(1102L71BR0), KDA 220V(1102L74US0)

EH: JS-7100: TASKalfa 3252ci/2552ci, TASKalfa 6052ci/5052ci/4052ci/3552ci, TASKalfa 6002i/5002i/4002i, P8060cdn

For improving the assemble work, SHAFT TRAY (No.1) of the job separator and the stopper (No.2) are changed as follows.

Based on this change, there will be no compatibility between the old and new. Therefore, when replacing the parts, apply the following measures.

[Content of changes]
1. Change the diameter of the groove where the stoppers (No.2 x 2pc) of the SHAFT TRAY (No.1) are attached. (Before) φ4.95 +/- 0.04mm → (After) φ4.07 +/- 0.07mm
2. Change the dimension of the stopper
   (Before) 4.00 +/- 0.10mm → (After) 3.00 +/- 0.10mm

Field Measure:
- When replacing the parts, use both the old No.1 and No.2, or the new No.1 and No.2
- If it is necessary to replace for the machine which is not changed after finish using the old No.1, user the new No.1 and No.2 to replace.

First implemented timing at factory: After using up the old stock.

KYOCERA Document Solutions Inc.
<table>
<thead>
<tr>
<th>No.</th>
<th>Old Part No.</th>
<th>New Part No.</th>
<th>Description</th>
<th>Q'ty</th>
<th>Compati Old</th>
<th>Old</th>
<th>New</th>
<th>New</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>302ND04260</td>
<td>302ND04261</td>
<td>SHAFT TRAY</td>
<td>1</td>
<td>1</td>
<td>X</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>2BC06980</td>
<td>5MVX111DN003</td>
<td>RING STOPPER/A-49 FEED A4</td>
<td>2</td>
<td>2</td>
<td>X</td>
<td></td>
<td>X</td>
<td>*1</td>
</tr>
</tbody>
</table>

*1: Part name of No.2 is changed. (Before) STOPPER 5 → (New) RING STOPPER/A-49 FEED A4