Subject: 전사벨트 교체시 주의 사항

Model: P7240cdn, P6235cdn, P6230cdn, P7040cdn, P6035cdn, P6130cdn, M6535cidn, M6035cidn, M6530cdn, M6030cdn, TASKalfa 350ci, M6635cidn, M6235cidn, M6630cidn, M6230cidn, TASKalfa 351ci

Classification: Field measures timing: ☐ At Set Up ☐ Next Visit/Service Call ☑ Next Periodic Maintenance ☑ Information only

Phenomenon: ☐ SC/Error ☐ Paper Feeding/Conveying ☐ Other

Type of change: ☐ Hardware ☐ Firmware and Software ☑ Information

In order to improve tolerance against vibration when transporting/receiving the products, number of the protection sheet in the packaging of the primary transfer unit bundled in maintenance kit and service part is changed from 1 sheet to 3 sheets.

When replacing the primary transfer unit, perform the following [Note when replacing the primary transfer unit].

<table>
<thead>
<tr>
<th>Primary transfer unit to be replaced</th>
<th>Contents to be performed</th>
</tr>
</thead>
<tbody>
<tr>
<td>Primary transfer unit before this change (Protection sheet: 1 sheet)</td>
<td>After unpacking, make sure to check if the edge section of the clear urethane sheet does not ride over the edge section of the primary transfer belt. If it goes over, push the edge of the urethane sheet in the lower side of the primary transfer belt by a hand.</td>
</tr>
</tbody>
</table>

[Diagram showing the primary transfer unit and the urethane sheet]

Normal
Primary transfer belt
Urethane sheet: Affix it along the both edge surface of the primary transfer belt

Urethane sheet ride over condition
Ride over
Push the edge of the urethane sheet down to the lower side of the belt by the fingertips
Service Bulletin
(Service information)

Ref. No. 2NR-0047 (I134)
<Date> July 10, 2018

Primary transfer unit after this change
(Protection sheet: 3 sheets)

After removing the two protection sheets at the edge section (X: Addition this time) in the blue arrow direction below, remove the protection sheet (Y: current sheet) affixed around the primary transfer belt

* There is no indication of the direction to remove the protection sheet Y

Serial No. of Affected Machines

Primary transfer unit for maintenance kit/field service: Under investigation (From possible timing of July 2018 production)

* Based on this packaging change, there is no part number change of the primary transfer unit for the field service.